Exhibit II Contract No. TBA Date: 02/28/03 Page 1 of 23

EXHIBIT II

CONTRACT DATA REQUIREMENTS LIST

For

MID-INFRARED INSTRUMENT (MIRI) DETECTOR REQUIREMENTS

FOR THE

JAMES WEBB SPACE TELESCOPE

Exhibit II Contract No. TBA Date: 02/28/03 Page 2 of 23

Contract Plans and Documentation

The documentation deliverable under the referenced contract is summarized in the following Contract Data Requirements List (CDRL) which identifies the items to be delivered and when delivery is required, the quantity and type of each item, and frequency of issue. The Data Requirement Description (DRD) forms referenced in the CDRL describe the specific requirements for the item(s) to be delivered, reference documents, and other instructions as to content, format, and preparation.

Non-Design Documentation Identification

The contractor shall display on the cover of the title page of all deliverable non-design documentation (all documents except drawings and specifications)* the following minimum information:

- (1) Document Title
- (2) Contractor's Name
- (3) Contract Number
- (4) Document Number (JPL or Contractor assigned)
- (5) Contract Data, Requirements List (CDRL) item number
- (6) Subsystem or Support Equipment Name
- (7) Approval Signatures Contractor For Final document, cite JPL approval letter
- (8) Project Identification, viz., "MIRI Si:As Detectors"
- (9) Date of Issue or Publication
- (10) Revision or Change Identification

Page 3 of 23

CONTRACT DATA REQUIREMENTS LIST

JPL will review documents submitted by the Contractor for JPL approval and approve or provide comments within twenty (20) working days of receipt at JPL, except as otherwise provided for in this Exhibit and the Statement of Work. In the event JPL does not make a formal disposition of a given document within the required twenty (20) days, the document is approved as submitted.

If the draft is approved by JPL, the Contract Negotiator will transmit a letter stating acceptance to the contractor. The contractor shall then prepare and deliver final copies as indicated in the CDRL.

If the original or draft submittal requires modification before JPL approval will be granted, the following steps will be taken:

- 1. The modifications required by JPL will be sent to the Contractor in writing by the JPL Contract Negotiator and discussed between the parties.
- 2. The Contractor shall submit an updated draft, containing the required modifications within twenty (20) working days (or as otherwise specified) after receiving written notice of the required modifications.
- 3. If the updated draft is approved by JPL, the Contract Negotiator will transmit a letter stating acceptance to the Contractor. The Contractor shall then prepare and deliver final copies as indicated in the CDRL.

Documents conditionally approved shall be resubmitted as final documents if all conditions of approval can be met exactly. If it is not possible to exactly meet the conditions of approval, the Contractor shall resubmit the document with all possible corrections completed and a letter explaining why the remaining corrections could not be made. Unless otherwise specified, re-submittal of data for approval shall be so identified and delivered ten (10) working days after receipt of JPL's comments.

Revisions or updates to any data requirements set forth herein shall be resubmitted to JPL. Unless otherwise specified in the CDRL or DRD, the requirements, approvals and number of required copies of the data items originally submitted shall also be applicable to the revision submittals.

Data Distribution

The number of copies to be delivered is provided in the CDRL. All data shall be delivered by a cover letter of transmittal to the JPL Contract Negotiator.

Date Due

Unless otherwise specified, all periods identified in the CDRL are in calendar days.

CDRL Definitions:

In the CDRL form a "yes" designate 'JPL Approval' and shall be interpreted as meaning that the approval of JPL is required before the indicated activity or task can proceed (see discussion above).

Page 4 of 23

CONTRACT DATA REQUIREMENTS LIST

A 'no' in the CDRL form indicates that JPL will review the document or item in parallel with the activity. The Contractor does not have to obtain JPL approval to proceed with the activity or task.

JPL intends that the Contractor submit material that is already in electronic form via magnetic media (e.g., word processing documents in Microsoft Word or WordPerfect).

Abbreviations (applies to all exhibits including S.O.W)

ADC After Date of Contract

AGP Additional General Provision

AIDS Assembly, Inspection, and Data Sheet

ARJC After Receipt of JPL Comments

CDR Critical Design Review

CDRL Contract Data Requirements List
C&DH Command and Data Handling
CM Configuration Management
D JPL Document (D-xxxx)

DA Direct Access

DATE Direct Access Test Equipment
DRD Data Requirement Description

DS Design

EACS Environmental Analysis Completion Statement

EC Event Counter

ECI Engineering Change Instruction
ECR Engineering Change Request
EIDP End Item Data Package
EM Engineering Model

El Electromagnetic Interference

ENV Environmental

EPS Electrical Power System

E/RE Environmental/Reliability Engineer

ESD Electrostatic Discharge

ETSS Environmental Test Specifications Summary

EQM Engineering/Qualification Model

FA Flight Acceptance

FED Federal FLT Flight

FMEA Failure Made Effects Analysis
FRD Functional Requirements Document

FS Fabrication Specification FSS Flight Safety Survey FTA Fault Tree Analysis

G&A General and Administrative

GEN General

GFP Government Furnished Property

Page 5 of 23

Date:

CONTRACT DATA REQUIREMENTS LIST

GSE Government Supplied Equipment

IAW In Accordance With

ICD Interface Control Drawing, Interface Control Document,

LRE Latest Revised Estimate

MA Management

MICD Mechanical Interface Control Drawing

MIL Military

MIUL Materials Identification and Usage List

MLI Multi-Layer Insulation MM Magnetic Media

MMR Monthly Management Review

MP Materials and Processes
M&P Materials and Processes
MRB Materials Review Board
MTBF Mean Time Between Failure
MUA Materials Usage Agreement

NASA National Aeronautics and Space Administration

NCR Non-Conformance Report

NHB NASA Handbook

NSPAR Non-standard Part Approval Request

PA Parts

P/FR Problem/Failure Report
PD Project Document

PDMS Product Data Management System

PDR Preliminary Design Review

PF Protoflight

PM Protoflight Model
PSR Pre-Ship Review
QA Quality Assurance
RA Reliability Assurance

RE Review SA Safety

SE Support Equipment
SOW Statement of work
SPF Single Point Failure
SS System Safety

STD Standard

STE Special Test Equipment TD Technical Document

TDM Technical Direction Memorandum

WBS Work Breakdown Structure

WCA Worst Case Analysis

DRD	ITEM	Title	JPL Approval Code	Frequency of Issue	Due Date	Copies
		Configuration Management				
CM	001	Configuration Management Plan				
	1	Final	Yes	Once	45 ADOC	1+ Electronic
DS	001	Interface Circuit Data and drawings				
	1	Final	Yes	Once	At CDR	
MA	001	Baseline Cost Estimate, Schedule and Workforce Reports				
	1	Negotiated Baseline Cost Estimate	No	Once	30 ADOC	1+ Electronic
	2	Revisions	Yes	As generated	5 days after request	1+ Electronic
	3	Form 533 M	No	Monthly	10th day following reporting month	1+ Electronic
	4	Form 533 Q	No	Quarterly	10 th day following reporting quarter	1 + Electronic

CONTRACT DATA REQUIREMENTS LIST

DRD	ITEM	Title	JPL Approval Code	Frequency of Issue	Due Date	Copies
MA	001					
	5	Rate changes shown on 533	No	As needed	As generated	1 + Electronic
	6	Labor workforce changes by month	No	As required	As generated	1 + Electronic
	7	All material changes	No	As required	As generated	1 + Electronic
	8	Work-around plans	Yes	As required	As generated	1 + Electonic
MA	002	Detailed and Summary Schedules				
		1 - Final	No	Once	30 days ADOC	1+ Electronic
		2 - Revisions	No	Monthly	10 th day following reporting month	1 + Electronic
MA	003	Quarterly Management Review (QMR) Minutes and Monthly Status Report	No	Once		
	1	QMR	No	Quarterly	10 th day following reporting quarter	1+ Electronic
	2	Monthly Status Report (MSR)	No	Monthly	10 th day following reporting month	1+Electronic

CONTRACT DATA REQUIREMENTS LIST

DRD	ITEM	Title	JPL Approval Code	Frequency of Issue	Due Date	Copies
<u>MA</u>		<u>Management</u>				
	004	Internal Audit Findings Reports	No	As generated		1 + Electronic
	005	Risk Management Plan and Reporting	No	Once with updates as needed		1 + Electronic
	006	Subcontracting Report	No	Once a year		1+ Electronic
PA	007	Corrective and Preventative Action Plan Parts	No	As generated		1 + Electronic
	001	Product Assurance Plan	Yes	Once	45 ADOC	1 + Electronic
QA	001	Quality Assurance Plan and Documentation				
		1 – Final Plan	Yes	Once	With PDR	1 + Electronic
		2 – Rework Procedures	No	As needed	Within 7 days of discrepancy	1+ Electronic
		3 – Discrepancy Reports	No	As needed	Within 7 days of discrepancy	1 + Electronic
QA	002	End-Item Data Package	Yes	With each part delivery	,	
RE	001	Preliminary Design Review (PDR) Package	No	Once	10 days before PDR	1 + Electronic
	002	Critical Design Review (CDR) Package	No	Once	10 days before CDR	1 + Electronic
TE	001	Test Plan	Yes	Once	At PDR	1 + Electronic
	002	Test Data and Reports	No		At part delivery	

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TITLE	NUMBER
Configuration Management Plan	CM 001
	Page 1 of 1
USE	PROGRAM
The plan describes the activities necessary to assure proper configuration control, identification, and accounting during detector, readout and hybrid design, fabrication, and assembly.	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
DRD CM-002; DRD QA-001; DRD QA-002	D - 11096
	I .

- 1 The Contractor shall maximize use of the Contractor's existing configuration management system.
- 2 The plan shall specify which components, flight hybrids, and internal test equipment are configuration-controlled.
- 3 Drawings and specifications for the MIRI Detector, readout and hybrid shall be on Contractor format with Contractor numbers.
- 4 Selected engineering documentation will be reviewed and approved by JPL.
- 5 The Contractor shall maintain configuration control of all engineering documentation after release for a period of at least 5 years
- 6 Special tooling and test equipment documentation shall be under Contractor configuration control after release for a period of at least 5 years

TITLE	NUMBER
Interface Circuit Data and Drawings	DS 001
	Page 1 of 1
USE	PROGRAM
To define and document the specific interface circuits to be utilized between the detector, readout, hybrid and motherboard and the external electronics and cold pedestal	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
CM-001	

The Contractor shall prepare and deliver a detailed schematic of the detector, readout and hybrids. Sufficient detail shall be provided such that JPL can determine both the drive and readout electronics. The Interface Circuit Data shall include, but not necessarily be limited to, the following:

1.- Schematics

- a) The electronic schematic of the unit cells, multiplexers, outputs, references and test structures. And other circuits included in the readout
- b) Exact location and function of all the pads
- c) Expected value of the biases and value and shape of all the clocks needed to operate the arrays
- d) Expected shape and value of the output signals, including output impedances.
- e) Grounding pads.
- f) Any part identification number, including, but not limited to, lot, wafer, die, hybrid, motherboard, etc.
- 2. The Contractor shall prepare a mechanical interface drawing that includes configuration and interface dimensional data applicable to the mounting of the hybrid and motherboard onto the cold pedestal and interconnection to the external electronics. The drawing shall include as a minimum, but is not limited to the following:
 - a) Maximum physical envelope and overall dimensions (length, width, height) of detector, readout and hybrid.
 - b) Mechanical and electrical interfaces.
 - c) Location of all external connections dimensionally referenced to a designated reference point agreed upon by JPL and the Contractor.
 - d) Location of pin outs and their functions.
 - e) Special physical handling, precautionary notes and warnings.
 - f) Location of nameplate information for part and serial number, drawing number and revision letter.

DATA REQUIREMENT DESCRIPTION				
TITLE	NUMBER			
Baseline Cost Estimate, Schedule and Workforce	MA001			
Reports	Page 1 of 1			
USE	PROJECT			
To provide reports that shall be used for tracking cost, schedule and workforce variances for subcontracts that are under \$25 M and longer than one year.	MIRI			
INTERRELATIONSHIP	REFERENCES			

The contractor shall submit the following management and financial reports.

- a. Negotiated Baseline Cost Estimate for effort by month.
- b. Monthly 533M and Quarterly 533Q.
- c. Technical Progress Reports.
- d. Rate changes shown on 533.
- e. Labor workforce changes by month.
- f. All material changes.
- g. Work-around plans.
- h. Progress and cost & schedule variance report for all major subcontracts.

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TITLE	NUMBER	
Detailed and Summary Schedules	MA 002	
	Page 1 of 1	
USE	PROGRAM	
To provide current information for schedule planning.	JWST - MIRI	
INTERRELATIONSHIP	REFERENCES	
MA 001		

The Contractor shall prepare schedules that portray the plan for accomplishing all of the activities necessary to meet contractual requirements within the time constraints imposed by the performance and delivery schedule of the Contract. Interdependencies of the schedule tasks will be identified. A distinctive marking shall identify activities that fall on the "critical path".

The initial schedules shall show the planned start and completion dates. Monthly updates to the schedules shall, in addition to showing the planned dates, reflect any progress the Contractor has made toward accomplishing the schedule activities, and any projected changes to the planned start and completion dates.

The schedule will be re-planned and re-based line with the consent of JPL if the initial schedule is no longer representative of the work to be done

TITLE	NUMBER
Quarterly Management Review (QMR) minutes and Monthly Status Report	MA 003
and Monthly Status Report	Page 1 of 1
USE	PROGRAM
To keep the JPL and Contractor management informed on a quarterly and monthly basis of current accomplishments and of major problems that require management assistance, resolution, or action to resolve or eliminate the identified problems	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
MA-001, MA-002	

QMR

The Contractor shall prepare and hold a Quarterly Management Review (QMR) with an agenda mutually agreed-upon in advance with the JPL CTM and Negotiator. In the oral presentations, the Contractor Project Manager shall address overall progress issues, with each lead engineer presenting the detailed technical work. QMR minutes shall be prepared and presented to JPL 10 days after the QMR. The minutes can be part of the presentation package and shall include, but not be limited to, the following information:

- Schedule, cost, and workforce status against plan
- QA Status and issues
- Action plan to address any problems
- Contractual issues/
- Major accomplishments met and missed
- Technical Progress
- Major issues and concerns (risk item identification)
- Status against technical requirements
- Status of Procurements (Subcontracts and materials)
- Waivers
- Action item status
- OMR minutes and Plans for next month

MONTHLY STATUS REPORT

Each month, the Contractor shall prepare and submit via e-mail, to the CTM and Negotiator, a concise monthly status report with the following information:

- Accomplishments/schedule status. Identify progress versus planned accomplishments for the past month and any major (to JPL) status of activities and anticipated changes in schedule milestones, rationale for missed milestones, and specific actions to prevent impact to the critical path.
- Problem status. State progress toward solving or averting problems previously identified. Discuss new major problems identified during the past month and any actions by or assistance from Contractor's management or JPL. Identify potential problem areas and recommend actions for JPL.
- Completed forms 533 M & Q

DATA REQUIREMENT DESCRIPTION				
TITLE	NUMBER			
Internal Audit Findings Reports	MA004			
	Page 1 of 1			
USE	PROJECT			
To report corrective or preventive action taken to eliminate the causes of actual or potential non conformance to contract requirements.	MIRI			
INTERRELATIONSHIP	REFERENCES			

The contractor shall report any internal audit findings; risk items or deviations that have been determined to potentially affect mission success.

This report shall include, but not be limited to, the following:

- A. The effective disposition of concerns and reports of product non conformance.
- B. Investigation of cause of non conformance related to products and processes.
- C. Determination of corrective action needed to eliminate the cause of the non conformance.
- D. Application of controls to ensure that corrective action is taken and that it is effective.
- E. Appropriate close-out signatures, including the Cog Engineer and the Contractor's Project

Manager.

DATA REQUIREMENT DESCRIPTION			
RISK MANAGEMENT PLAN AND REPORTING	NUMBER MA 005 Page 1 of 1		
The Risk Management Plan establishes the framework within which the contractor will identify potential risks to schedule, cost or technical performance. Regular reporting of all identified risks to JPL is critical to allow JPL to balance overall project risks.	PROJECT MIRI		
INTERRELATIONSHIP	REFERENCES Risk Management Handbook for JPL Projects, Rev. 0		

The Contractor shall prepare a Risk Management Plan establishing processes for regular input from "line" organizations regarding any aspect of the job, which poses a risk to completion on schedule, within budget or to technical performance requirements. As a minimum all high-risk disciplines should be listed in the plan with a process, that ensures weekly input. Additionally a process that facilitates input from anyone in the organization that perceives a risk item should be included in the plan.

The plan should further provide for a method of categorizing risk items as to their severity and likelihood of occurrence; provide a method of tracking corrective or mitigating actions and final disposition.

The risk items reported as a result of the Risk Management Plan shall be provided to the JPL Contract Technical Manager with a copy to the JPL Negotiator. The plan should be updated as required.

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DATA REQUIREMENT DESCRIPTION	T			
TITLE	NUMBER			
Subcontracting Report	MA 006			
	Page 1 of 1			
USE	PROJECT			
Provides data on the implementation of the Contractor's Small Business/Small Disadvantaged Business Subcontracting Plan	MIRI			
INTERRELATIONSHIP	REFERENCES			
PREPARATION INFORMATION				
Provide a Subcontracting Report for Individual Contract, Form SF 294 prepared in accordance with the instructions on the reverse side of the Form. (Note: Disregard instructions pertaining to semi-annual submittal).				
Prepare a Summary Subcontract Report, Standard Form 295, in accordance with the instructions on the reverse side of the form.				
	1			

TITLE	NUMBER
	PA 001
Product Assurance Plan	Page 1 of 1
USE	PROGRAM
To define the requirements of a Product Assurance Plan	JWST _ MIRI
INTERRELATIONSHIP	REFERENCES
INTERRELATIONSHIP	REFERENCES
OA-001	

The Contractor can meet its requirement by using one of the following options:

- (1) The contractors adherence to the certified ISO 9000
- (2) The Contractor's current standard practices and existing plans, as approved by JPL.
- (3) A Contractor prepared amendment to the Contractor's current standard practices and existing plans.
- (4) As a last option, a completely new Contractor prepared plan that meets the requirements of the referenced JPL Documents for the Contract in Exhibits I and III.

The document(s) submitted by the Contractor will be reviewed by JPL to verify that they meet the intent of the JPL requirements. The Contractor's documents, as approved by JPL, will become the applicable documents for the Contract.

Any changes to these plans after initial JPL approval must be approved by JPL.

The plan shall address the following topics:

- (1) Reliability Assurance
- (2) Problem/Failure Tracking and Reporting
- (3) Material Review Board procedures
- (4) Waivers
- (5) Quality Assurance
- (6) Workmanship Standards/Handbook
- (7) Configuration Management

The contractor may generate either a single Product Assurance Plan that addresses all of the DRD requirements or individual plans that address the DRDs separately.

TITLE	NUMBER
Quality Assurance Plan and Documentation	QA 001
	Page 1 of 1
USE	PROGRAM
To provide documents defining in detail the Contractors quality assurance activities conducted in support of the Statement of Work tasks for flight-type hardware.	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
CM-001, PA-001, QA-002	D - 11141

- 1) The Project QA plans for the flight-type hardware shall be generated in accordance with and shall present all Quality Assurance activities in support of the tasks defined by the Statement of Work.
- 2) Quality Assurance documentation and data as required by the JPL approved Quality Assurance Plan. The documentation as a minimum shall contain the following items.
 - a) Final QA plan should include:
 - 1. Narrative explanations of the QA systems
 - 2. Charts and narrative statements describing the functions, responsibilities, and relationships of each element in the Contractor's organization that implements the quality program, including procurement, engineering, fabrication, test, and quality control.
 - 3. A description of QA requirements for and monitoring of subcontractors.
 - 4. A description of the Contractors Material Review Board (MRB) process.
 - 5. A description of the Problem Failure Reporting (P/FR) Processes.
 - 6. ESD
 - b) Documents Submitted for JPL Approval:
 - 1. Product Inspection and Test Flow Charts
 - 2. Waivers
 - 3. Discrepancy reports
 - c) Documents Submitted for Review
 - 1.- MRB Reports
 - 2.- Procedures Implementing the QA Plan

TITLE	NUMBER
End-Item Data Package	QA 002
- C	Page 1 of 1
USE	PROGRAM
To document the design, fabrication, assembly, integration, and test history of the Hybrid Engineering and Flight deliveries	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
QA-001, TE-001, TE-002	PD 686-014 D - 11141 D - 11096

This CDRL applies only to the final hybrids mounted on motherboards and delivered to JPL as Engineering, Flight or Spare units. The Contractor determines the format of the data package. The contents of the package include, but are not limited to, the following information:

1) As tested and delivered data for all engineering and flight hybrids mounted on motherboards. These include but are not limited to:

Hardware:

- a) Part number and revision letter of each item.
- b) Part description (title) of each item..
- c) Serial number of each item, or if no serial number, the screening lot number when required.
- d) Screening/demonstration/upgrade lot number, as applicable...
- e) Applicable waiver numbers (with latest revision letter).
- f) Traceability number, as applicable (waiver and wafer lot number).

2) Documentation:

- a) A complete list of the tests and test results performed on the hybrid
- b) Test results summary on contractors' own format
- c) Summary of test result performed on sister parts to qualify the deliverable hybrids.
- d) A summary list, including open or closed status, of all MRB actions, ECR's and waivers generated against the deliverables.
- e) Evidence of acceptance by Contractor QA.
- f) Unique instructions for safety, handling, packaging, storage, or shipping (as applicable)

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TITLE	NUMBER
Preliminary Design Review (PDR)	RE 001
	Page 1 of 1
USE	PROGRAM
To review the detector, readout and hybrid designs and readiness of the Contractor, to proceed with detail design. To assess the Contractors progress, interpretation of the requirements, and to evaluate any risks to the final deliveries	JWST - MIRI
INTERRELATIONSHIP MA-001, MA-002, TE-001, TE-002	REFERENCES

The Contractor shall conduct a PDR with the following objectives:

- 1. Review Project Planning and Status.
- 2. The preliminary designs and processes meet the requirements and are sufficiently defined, documented, and controlled to proceed with the detail design
- 3. Risk assessment.
- 4. The design analysis is sufficiently complete to proceed.

The PDR will require a formal presentation. Each review shall include, but not be limited to, the following:

- 1. Preliminary circuit designs.
- 2. Design prototype test results.
- 3. Requirements traceability and compliance matrix.
- 4. Block diagrams and flow diagrams.
- 5. Function and performance as compared to requirements.
- 6. Performance margins relative to required performance
- 7. Product quality assurance requirements.
- 8. Interface design.
- 9. Design trade-offs, alternatives, and selection basis.
- 10. Preliminary manufacturing process design.
- 11. Preliminary testing plans.

TITLE Critical Design Review (CDR)	NUMBER RE 002
	Page 1 of 2
USE	PROGRAM
The critical design review evaluates the readiness of the project to proceed with fabrication, assembly and test. It assesses the compliance of design with applicable requirements.	JWST - MIRI
INTERRELATIONSHIP RE-001, MA-001, MA-002, TE-001, TE-002	REFERENCES

The Contractor shall conduct a CDR with the following objectives:

a. General.

- 1. Description of product or process.
- 2. Resolution of action items and issues from prior reviews, especially the PDR.
- 3. Risk assessment.
- 4. Open issues requiring resolution.

b. Product design.

- 1. Requirements traceability and compliance matrix.
- 2. Configuration and design of all hardware, including block diagrams and flow diagrams.
- 3. Detailed design of all the components
- 4. Function and performance as compared to requirements.
- 5. Performance margins relative to required performance.
- 6. Test results for earlier models or prototypes.
- 7. Design trade-offs and alternatives considered, decisions made...
- 8. Detailed interfaces and cable design.
- 9. Radiation susceptibility analysis and design.

c. Manufacturing readiness.

- 1. Manufacturing plans and processes.
- 2. Long lead item status, if any
- 3. Documentation, plans, controls, and status.

d. Test Readiness.

- 1. Approach to testing, including test environments.
- 2. Test instrumentation requirements.
- 3. Test flow Plan.
- 4. Test Procedure Plan.

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TITLE	NUMBER
Test Plan	TE 001
	Page 1 of 1
USE	PROGRAM
To provide a functional test plan for testing of detectors, readouts and hybrids and provide a basis for preparing testing procedures including, in-process, qualification, and calibration tests. Defines the measurement analyses to be completed for functional test.	JWST - MIRI
INTERRELATIONSHIP	REFERENCES
RE-001, RE-002, QA-002, TE-002	JPL D - 10958 (Pt 2&3)

The Test Plan shall identify all test steps and procedures and shall, in matrix form, list all components that will be tested These shall include:

- 1. How many parts and type of parts will be tested (detector, readouts,, hybrids and hybrids on motherboards)
- 2. In process tests including calibrations
- 3. Type of tests that will be performed and under which conditions
- 4. Test equipment to be used for these tests
- 5. Time sequence and test flow.
- 6. Format which will be used for data reporting, including all the relevant operational conditions.

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TITLE	NUMBER
Test Data and Reports	TE 002
-	Page 1 of 2
USE	PROGRAM
To provide functional and performance test data and reports to JPL. To provide the test documentation to ensure satisfaction of test specification requirements and traceability.	JWST _ MIRI
INTERRELATIONSHIP	REFERENCES
QA-002, TE-001	D - 10960 D - 10958

Test Data

All test data shall be made available for inspection at the contractor within 5 days of JPL notification of intent to inspect the data.

Test Reports

Components (readouts, Detectors, die) Data

For component parts the reports shall be informal and include all the data taken on the component, up to the delivery day, including data taken on sister parts to qualify the component using the contractor's own format. The data shall include all the operational conditions (biases, clocks, temperature, backgrounds, etc) so the test can be duplicated in other facilities.

Hybrid Data

JPL will accept the contractor formats as long as they include the data as described below. Each report from all the hybrids delivered in this program shall include as a minimum the following information:

- 1 Identification of all the components (lot, wafer, die, etc.)
- The operational conditions (Bias, clock values and shapes, temperature, background, etc of all different tests performed on the hybrids
- Average values and histograms of all the key performance parameters such as QE, noise, dynamic range, uniformity, dark current, etc. as listed in the detector specifications.
- Summary of the performance obtain in sister die relevant to the hybrid being delivered, such as spectral response, radiation tolerance, temperature cycling results, etc.
- 5 Copies of NCRs, MRB actions and waivers